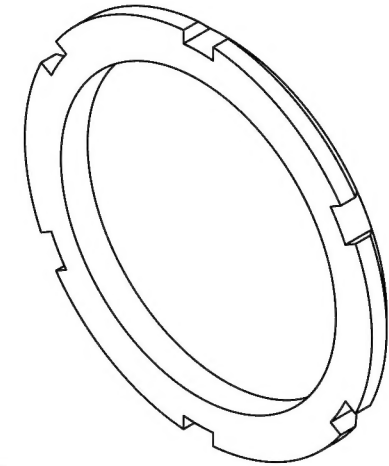
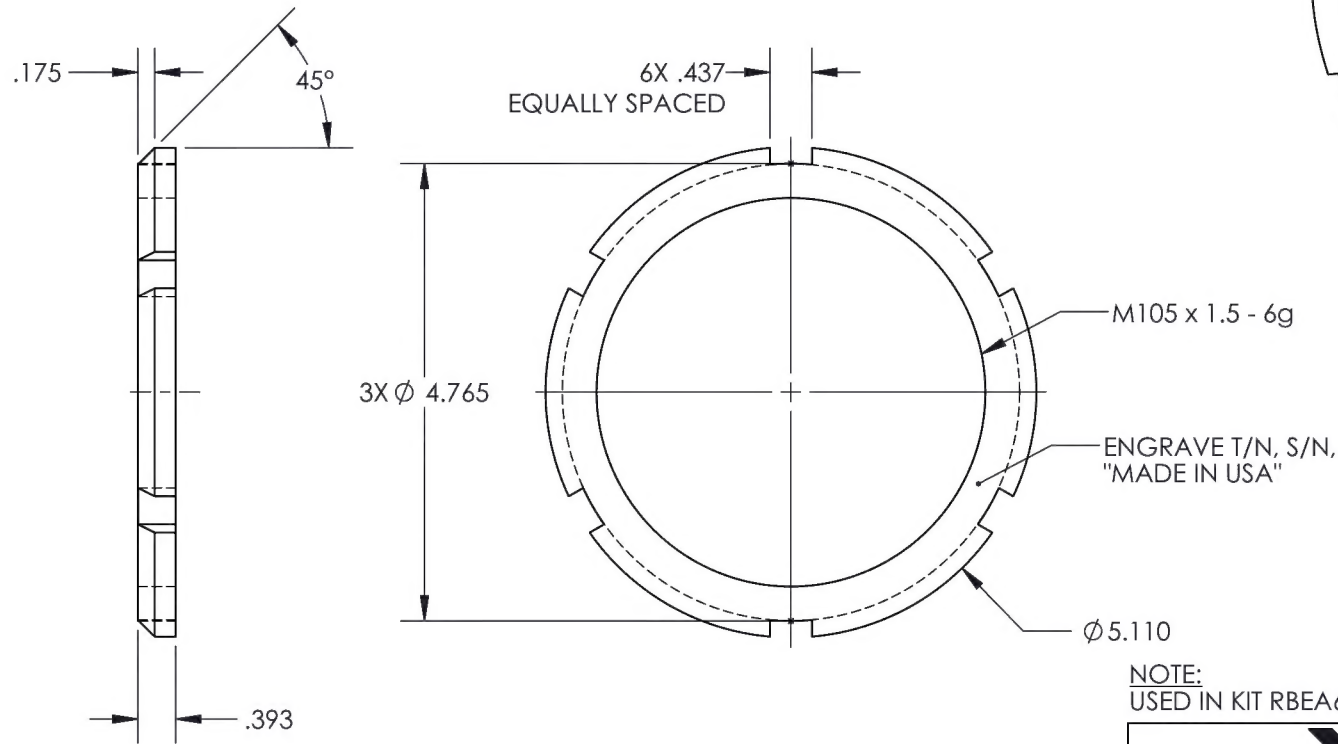


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0075	UPDATED TO NEW STANDARDS. DELETED DIM 4.765, ADDED DIM 3X 4.765, ADDED FINISH SPEC. CH'D MAT'L WAS 1018 IS 1018/1020 CR	7/15/2016	DEW	SM



NOTE:
USED IN KIT RBEA62316.

DART AEROSPACE	
TITLE GROOVE NUT	
DWG NO. RBE1X46-182-024	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 1/8
DRAWN BY: GILBERT	.X ± .1 SURFACES = 125°
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 6/14/2012	USED ON MODEL
SHEET 1 OF 1	EC135

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GROOVE NUT	1018/1020 CR		1